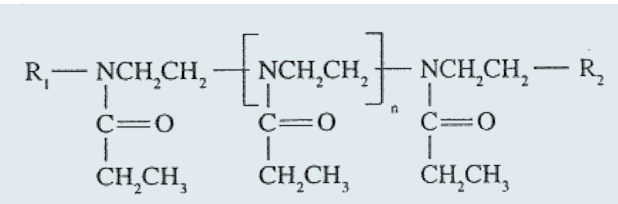
63901 - 63905 Aquazol®

General Characteristics

Poly(2-ethyl-2-oxazoline) AQUAZOL®
CAS Number: 25805-17-8



Product Grade	Target Molecular Weight	Poly-Dispersity Range	Kinematic Viscosity Range
63901 Aquazol® 50	50,000	3 – 4	5 – 7 cSt
63902 Aquazol® 200	200,000	3 – 4	18 – 24 cSt
63905 Aquazol® 500	500,000	3 – 4	60 – 80 cSt

Physical Data

Appearance:	Light yellow solid
Specific gravity:	1.14
pH of aqueous solutions:	neutral
Solubility:	freely soluble in water
Glass temperature, TG:	69 – 71°C (amorphous)
Melt viscosity at 200°C:	130 Sec-1 shear rate, 400,000 CPS (mPa.S)
Refractive Index:	1.52
Degradation Onset:	> 380°C (TGA in air)

Solubility of Aquazol® in Various Solvents

Aquazol® has unusually broad solubility in water and polar organic solvents.
A few solvents and their solubility parameter are listed below.

Solubility Parameter $(cal/cm^3)^{1/2}$	Solvent	Solubility* of Aquazol®
7.0	n-Pentane	P
8.9	Toluene	P
9.3	Methyl ethyl ketone	S
9.7	Methylene chloride	S
9.9	Acetone	S
12.0	Propylene chloride	S
12.7	Ethanol	S
14.5	Methanol	S
23.4	Water	S

*P < 2% by wt S > 25% by wt

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Properties

Water soluble:	Recyclability: Reduced need for organic solvents.
Polymer compatibility:	Broad ability to promote adhesion and lamination.
Low viscosity:	Fewer deformities in ceramics.
Thermoplastic:	Forms a good film.
Thermal & Shear Stability:	Retains good performance and aesthetic characteristics at typical processing temperatures.
Plasticization:	Softening temperature can be readily controlled.
Low Hazard:	U.S. FDA approval for Indirect Food Additives: Adhesives under 21. CFR 175.105. Also, not found to be in any hazard category defined by SARA Title ill, Sections 311 and 312.

Applications

Aquazol´s excellent water solubility and thermal stability makes it a preferred substitute for PVOH and PVP in high temperature applications. Currently, it is used in a variety of hot-melt and pressure-sensitive adhesive products. In addition, it is gaining acceptance in the ceramics industry as a greenware binder because of the clean burn-out and non-ionic nature of this polymer.

Other applications include, but are not limited to: coatings, textile and fibreglass sizing, lubricants, plasticizers, compatibilizers and films.

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